



Equipment Temperature and Pressure Set-up: CX/CMX

This will identify the pressures and temperatures that your equipment should be set at for the processing of the various materials that we use for performing sprayed on truck bed liners and various protective coating applications.

This information should be used only as a guide. Material storage temperature, air temperature, surface temperature, humidity level and changes in the blending of the material may slightly affect the rate at which the material dries or the density of the applied material.

All processed material should show solid material without air bubbles in the cross cut. Extreme heat, pressure, humidity or moisture contamination can all be causes of air pockets in material.

Settings for CMX and CX systems

Material: Custom Linings 711

Preheater @ 165 F.

Hose heater @ 160 F.

Input air @ 85-110 PSI (spray pressure 1750psi – 2500psi)

Material: Custom Linings 710

Preheater @ 120 F.

Hose heater @ 50 % heat up and 50% spraying

Input air @ 100 PSI

Material: Custom Linings 911

Preheater @ 175 F.

Hose heater @ 175

Input air @ 100-110 PSI

Call Custom Linings Technical Support if you have any questions: 719-395-4414