



Troubleshooting Procedure:

When you have a problem, troubleshoot to find what is not bad!

The problem either is in the transfer pump, main pump or the gun

Theory: Which ever side has the lowest pressure (providing the pressures were equal before you triggered the gun) is the side that is good. You must find the problem with the side that is, or remains high.

1. Turn gun valves off
2. Take gun off of hose
3. Turn air ball valve to machine to OFF
4. Open valves on gun hoses to bring pressures to equal point (100 psi), (ensure pumps in 55 gallon drums are pumping material when the pressure gets below 150 psi) then turn off valves
5. Turn air valve ON (gauges read 1800 – 2500 psi on both sides)
6. Turn air valve OFF and repeat #4 and 5. If this works, the problem is within the gun. Make sure that the mixing chamber is clean and that the side block seal assemblies are clean. Refer to manual for side block seal removal, cleaning and reassemble procedures.